

Description

This double-sided tape consists of a hard PVC film carrier, layered on both sides with a modified solvent acrylate adhesive. It has a very good resistance against UV radiation, extreme temperatures, chemicals, solvents and humidity. Its highly shear-resistant adhesive has excellent durability when attached to metal, varnish and high energy surfaces. It has a good adhesive durability when attached to low energy surfaces. Because of its high adhesive mass it is also appropriate for rough or structured surfaces.

Carrier

Hard PVC film, white, 38 micron

Liner

White silicone-coated paper on both sides, 90 g/m², with blue ORAFOL branding

Adhesive

Modified solvent acrylate

Area of use

Used for the secure attachment of truck and car mirrors in plastic housings. Used as an adhesive medium for type, performance and information signs as well as for extruded synthetic profiles and for durable installation in the furniture industry. Used for the attachment of trims, bars and laminates to a variety of surfaces. For the fixing of covers and handles in the audio, household appliance and electrical industry.

Technical Data

Thickness* (adhesive and carrier)	260 micron	
Temperature resistance***	-40° C to +70° C	
Resistance to solvents and chemicals	with expert application resistant to most oils, grease, fuels, aliphatic solvents, weak acids, salts and alkalis	
Loop Tack* (FINAT TM 9)	23 N/25 mm	
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min:	32 N/25 mm
	after 20 min:	36 N/25 mm
	after 24 h:	38 N/25 mm
Shear strength* (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23° C:	> 400 h
	at 70° C:	> 6 h
Temperature Resistance* (S.A.F.T.)	100° C	
Shelf life**	2 years	
Application temperature	> +15° C	

* average ** in original packaging, at 20°C and 50% relative humidity *** normal climate of Central Europe

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